



21189

Air Check Valve and Pipes Bank 2

Removal Procedure

1. Remove the clamps (2) and AIR hoses from the AIR system right pipe (3).
2. Remove the right check valve pipe.
3. Unscrew the check valve (1) from the AIR pipe.
4. Before replacing a check valve, test the valve for proper operation.
 - 4.1. Install a vacuum pump to the nipple side of the check valve, AIR pump side.
 - 4.2. Pump the vacuum pump to 10 inches Hg. and observe the gauge.
 - 4.3. If the vacuum bleeds down to zero within 5 seconds, replace the check valve.

Installation Procedure

1. Screw the check valve (1) onto the AIR pipe.