

Figure 13 – Installing Front Side Door Locking Rod Knob (Typical)

## Front Side Door Emblem Assembly

Pontiac

Figure 16

### Remove or Disconnect

Tool Required:

J 25070 Heat Gun

- Emblem assembly (118 or 119).
  - A. Hold J 25070 at least 152 mm (6 inches) from emblem assembly (118 or 119). Apply heat in an even and circular motion.
  - B. Pull emblem assembly (118 or 119) from door assembly (116) with flat-bladed tool, making sure not to damage paint.

### Clean

1. Area with suitable solution of isopropyl alcohol 50/50 mixture by volume with water or high-flash naphtha.
2. Area with clean, dry cloth.

### Install or Connect

- New emblem assembly (118 or 119).
  - A. Heat door assembly surface and adhesive side of new emblem assembly (118 or 119). Temperature must be 26°C (80°F) or 6°C (10°F)

above air temperature in area, whichever is higher, but not exceeding 40°C (105°F).

- B. Remove liner from adhesive strip.

### Important

- Position emblem assembly (118 or 119) carefully. Emblem assembly (118 or 119) cannot be removed without reapplying adhesive after contact with vehicle.
- C. Press emblem assembly (118 or 119) into place and apply pressure.

## Door Edge Protector

Figure 17

### Remove or Disconnect

Tool Required:

J 25070 Heat Gun

- Protector (78).
  - A. Hold J 25070 at least 152 mm (6 inches) from protector (78). Apply heat in an even and circular motion.
  - B. Peel protector (78) from door assembly (116) with flat-bladed tool, making sure not to damage paint.

### Clean

1. Area with suitable solution of isopropyl alcohol 50/50 mixture by volume with water or high-flash naphtha.
2. Area with clean, dry cloth.

### Install or Connect

- Protector (78).
  - A. Remove liner from protector (78).
  - B. Line up top of protector (78) to bottom of handle assembly at outer edge of door assembly (116).

### Important

- Be sure that inside corner of protector is against edge of door assembly.
- C. Press entire length of tape area to secure.

## FRONT SIDE DOOR HARDWARE AND FRONT SIDE DOOR WINDOW

### Front Side Door Weatherstrip Assembly

Figures 18 and 19

### Remove or Disconnect

Tool Required:

J 21104-B Universal Weatherstrip Remover

1. Body hinge pillar trim panel. Refer to SECTION 10-5.

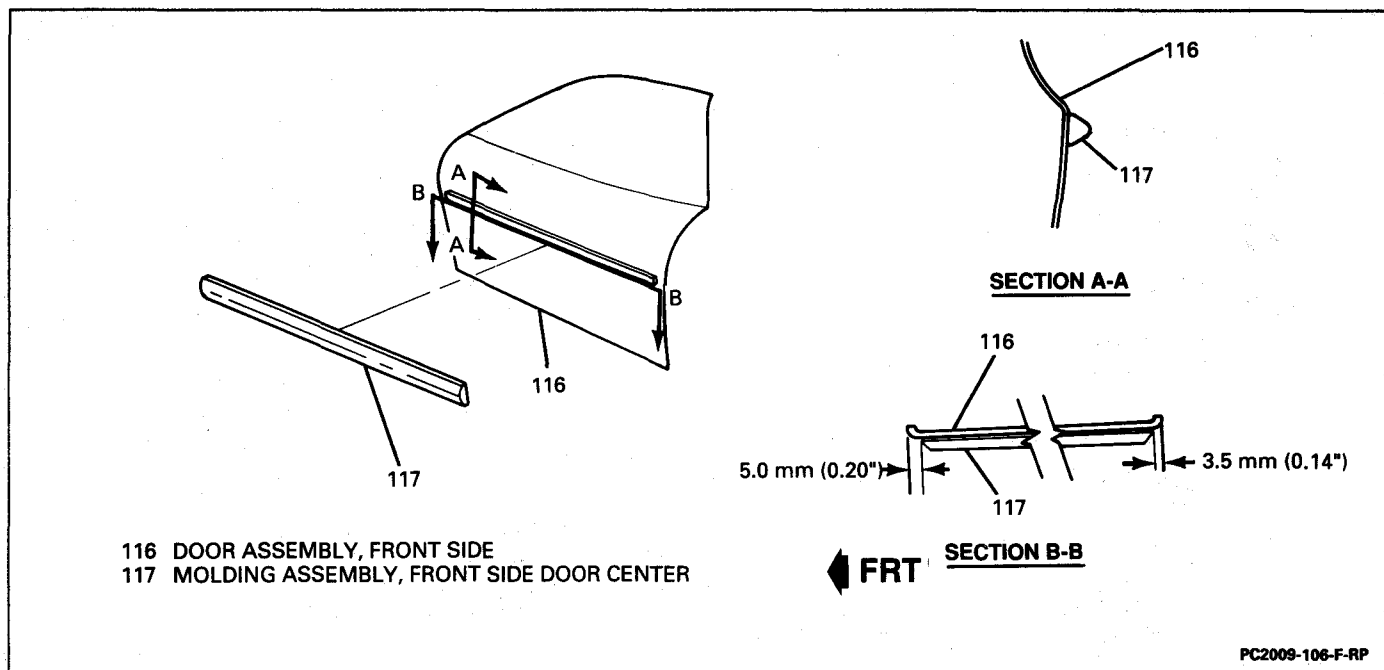


Figure 14 – Installing Front Side Door Center Molding Assembly – (Pontiac)

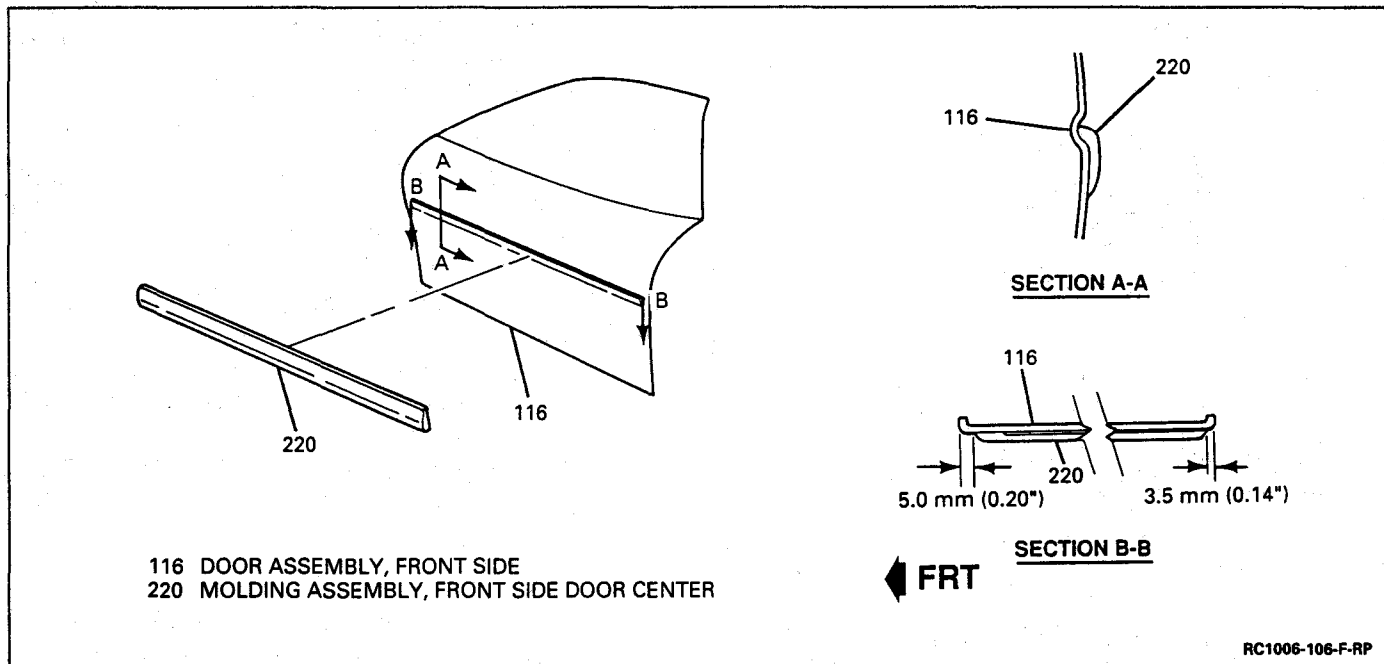


Figure 15 – Installing Front Side Door Center Molding Assembly – (Chevrolet)

2. Windshield pillar trim panel. Refer to SECTION 10-5.
3. Rear quarter trim panel. Refer to SECTION 10-7.
4. Bolts/screws (124), if equipped.
5. Retainers (121) using J 21104-B.
6. Weatherstrip assembly (122 or 123).
  - A. Pull weatherstrip assembly (122 or 123) from flange and weatherstrip retainer assemblies.
  - B. Break adhesive bond at front belt with a flat-bladed tool.

#### Install or Connect

**NOTICE:** See "Notice" on page 10-6-1 of this section.

1. Remove protective liner from adhesive strip on weatherstrip assembly (122 or 123).
2. Position weatherstrip assembly (122 or 123) at front belt.
3. Retainer (121) at front belt.
4. Weatherstrip assembly (122 or 123).

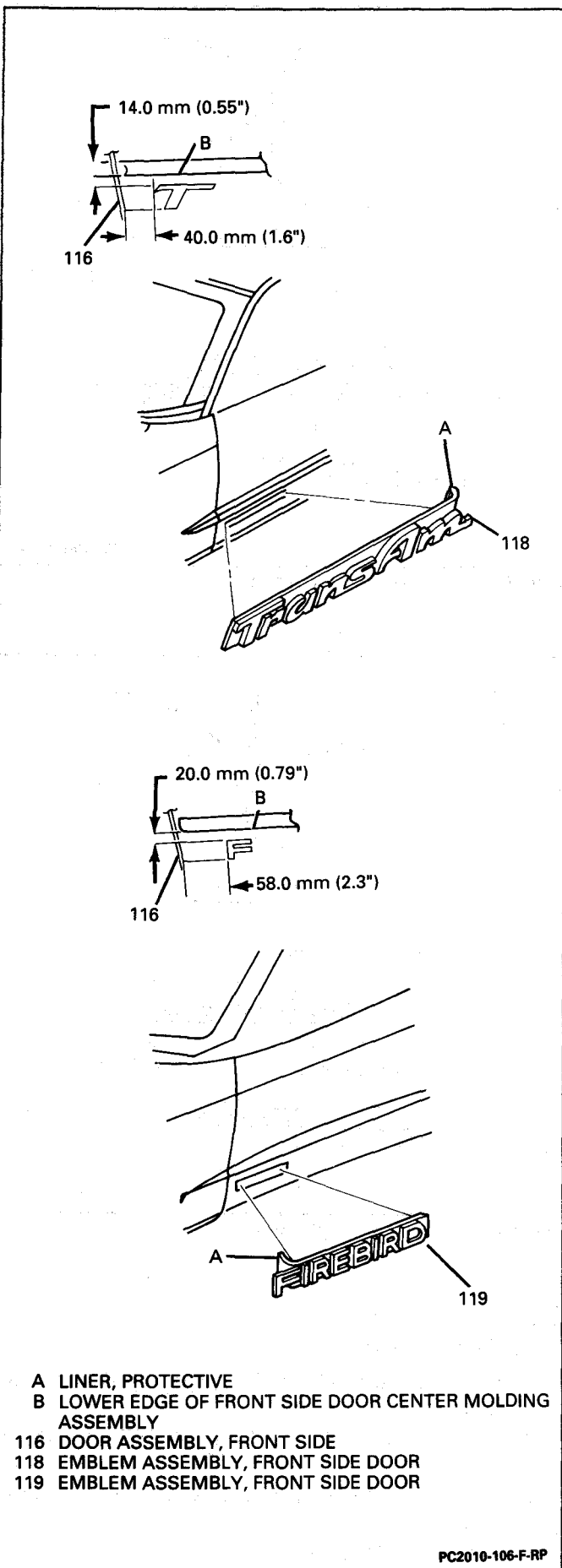


Figure 16 – Installing Front Side Door Emblem Assembly – (Pontiac)

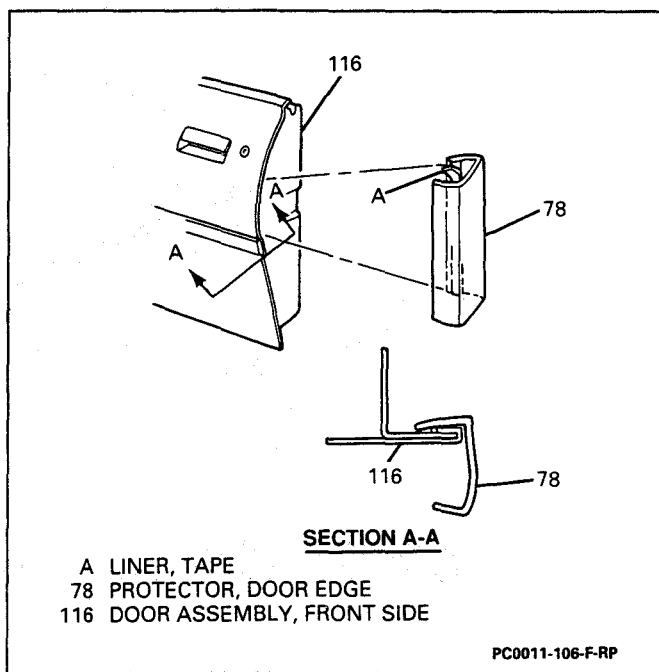


Figure 17 – Installing Door Edge Protector

- A. Insert weatherstrip assembly (122 or 123) into retainer assembly up hinge pillar.
- B. Install retainer (121) at lock pillar belt.
- C. Insert weatherstrip assembly (122 or 123) into retainer assemblies up lock pillar and across roof assembly.
- D. Roll weatherstrip assembly (122 or 123) into retainer assembly.
  - a. Starting at lock pillar belt, roll up to corner and back down to belt.
  - b. Starting at lock pillar top corner, roll forward to front belt and back to lock pillar top corner.
- E. Insert weatherstrip assembly (122 or 123) into flange below belt at front, bottom and back.
- F. Roll entire length to seat.
5. Bolts/screws (124), if equipped.
6. Rear quarter trim panel. Refer to SECTION 10-7.
7. Windshield pillar trim panel. Refer to SECTION 10-5.
8. Body hinge pillar trim panel. Refer to SECTION 10-5.

### Front Side Door Window Outer Sealing Strip Assembly

Figure 20

#### ↔ Remove or Disconnect

1. Lower window.
2. Sealing strip assembly (62) by pulling to release the spring clips.

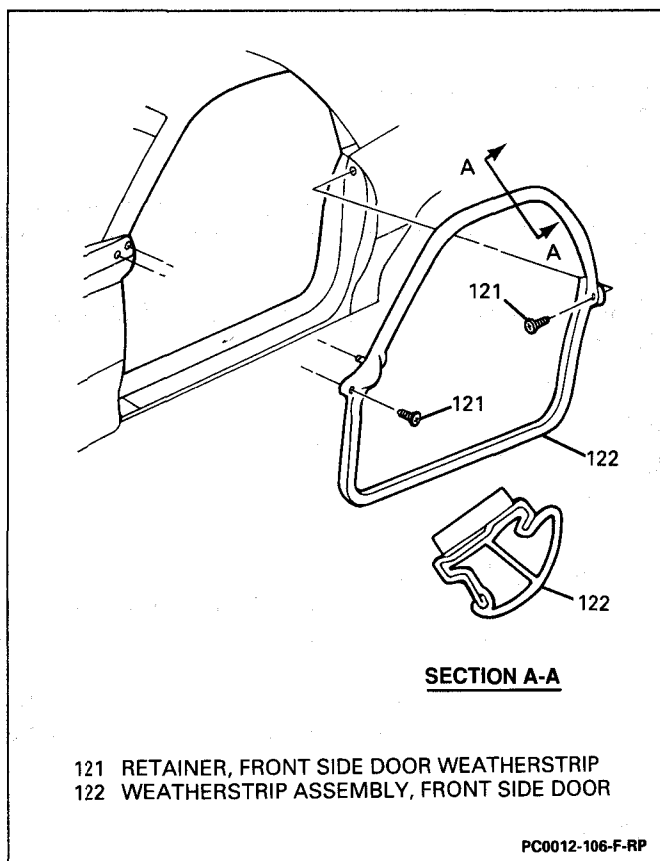


Figure 18 – Front Side Door Weatherstrip Assembly

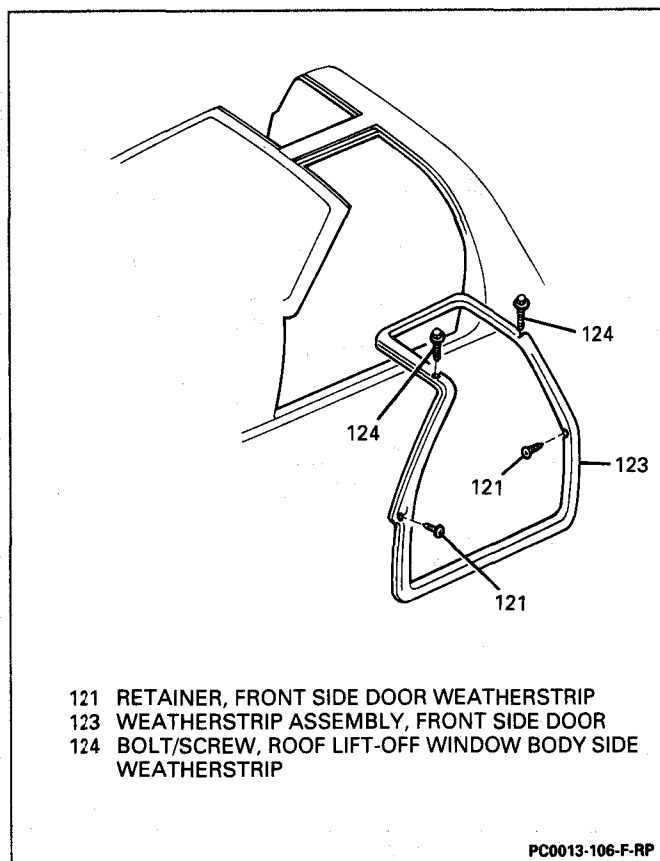


Figure 19 – Front Side Door Weatherstrip Assembly (With Roof Lift-Off Window Assemblies) (Typical)

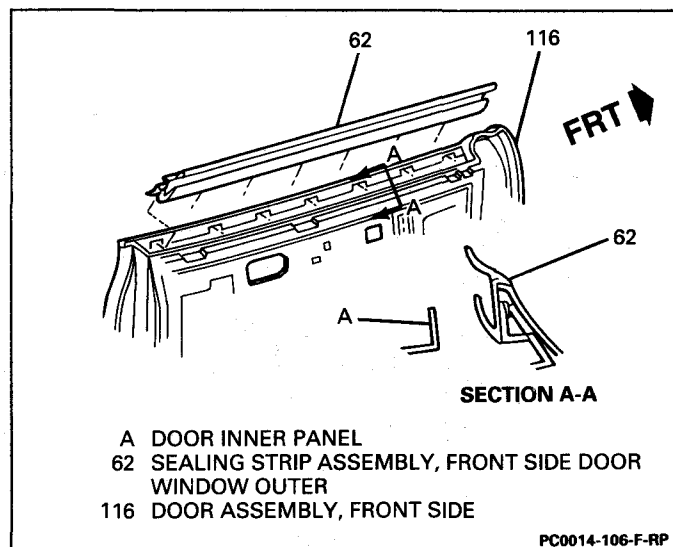


Figure 20 – Front Side Door Window Outer Sealing Strip Assembly

#### Install or Connect

- Sealing strip assembly (62).
  - A. Align spring clips to slots in door outer panel reinforcement and insert clips.
  - B. Tap to secure clips.
  - C. Ensure that sealing strip assembly (62) is seated flush to the door outer panel.

### Front Side Door Window Inner Sealing Strip

#### Figures 3 through 6

#### Remove or Disconnect

1. Front side door trim assembly. Refer to “Front Side Door Right and Left Trim Assemblies” in this section.
2. Inner sealing strip (88) by removing staples.

#### Install or Connect

1. Inner sealing strip (88) to trim assembly (89 or 100) on Pontiac or trim assembly (201) on Chevrolet.
2. Staples to secure inner sealing strip (88) to trim assembly (89 or 100, or 201).
3. Front side door trim assembly. Refer to “Front Side Door Right and Left Trim Assemblies” in this section.

### Front Side Door Front and Rear Belt Seals

#### Figure 21

#### Remove or Disconnect

1. Front side door trim assembly. Refer to “Front Side Door Right and Left Trim Assemblies” in this section.
2. Retainers (5 or 125) by prying out with a flat-bladed tool.
  - Discard retainers (5 or 125).